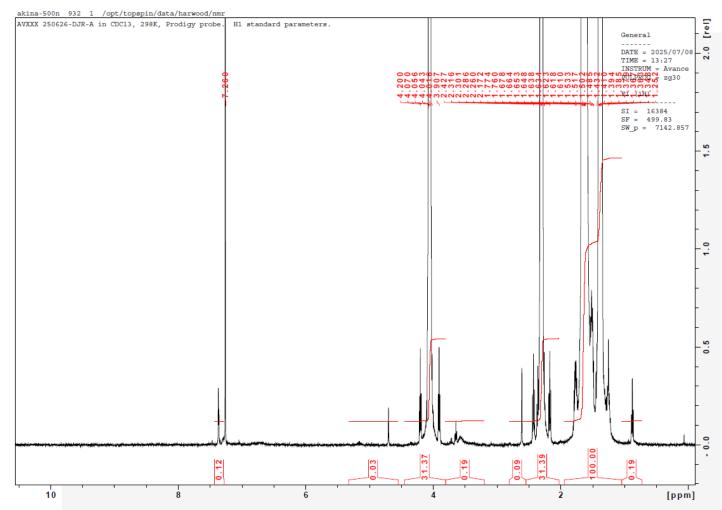
# PolySciTech

# No. AV055

Certificate of Analysis

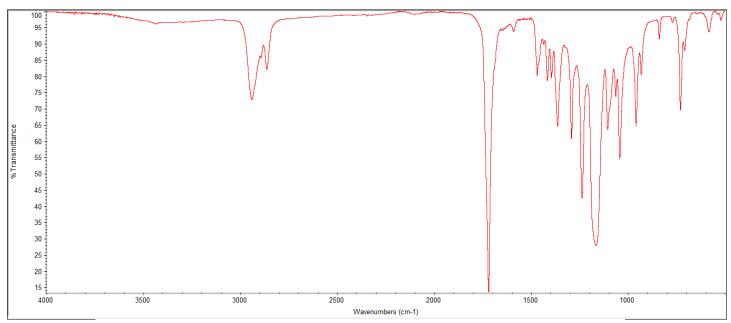
Product Name: Poly(caprolactone)-Rhodamine B acid endcap (Mn: 70,000-90,000 Da) (Lot#: 250626DJR-A)

# H-NMR



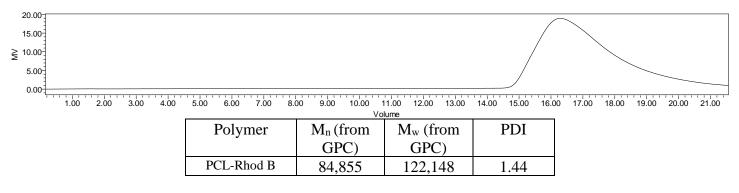
H-NMR Spectrum of copolymers in CDCl3 (NMReady-60e, Nanalysis 60 MHz) NMR of PCL-Rhod B copolymer

### FTIR



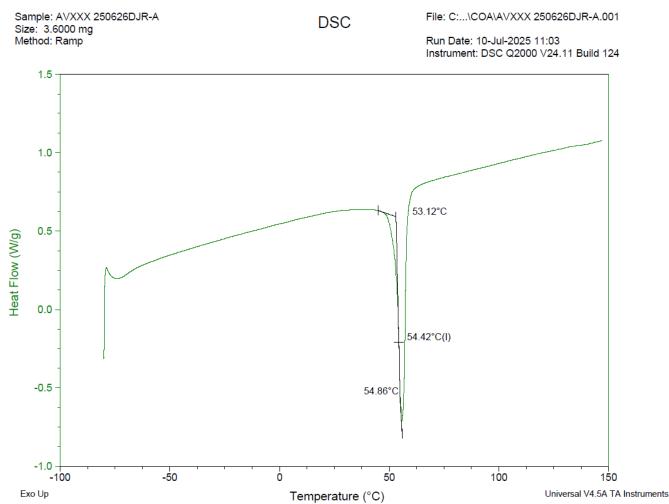
FTIR Analysis: Collected from IS5 ID7-ATR spectrometer (Thermo Scientific) and analyzed in transmission mode.

#### **GPC-ES**

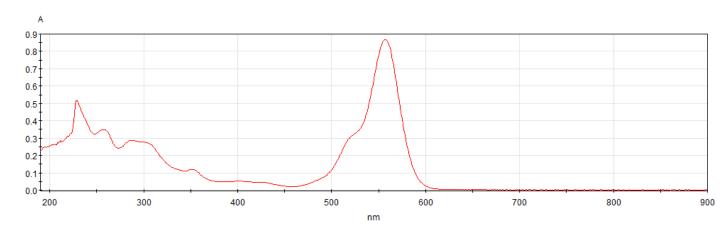


**GPC-ES** Analysis Method: Waters Breeze 2 system with 1 ml/min THF flow across three GPC columns. Detection via refractive index, calibrated against polystyrene standards.

## DSC



**DSC** Testing: 1-5 mg sample tested in crimped aluminum pan on a TA Instruments Model Q2000 with procedure equilibration 100 °C, isothermal 5 minutes, equilibrate -80 °C, data on, ramp 10 °C/min to 150 °C. Tg = 54.42 °C



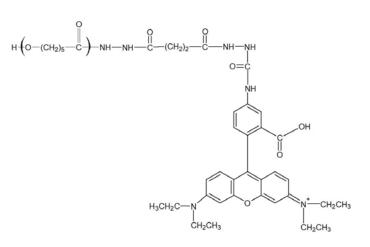
#### **DYE CONTENT**

**Dye Content:** Testing of absorbance of polymer in DCM solution at 543 nm as compared to series of Rhodamine-B isothiocyanate standards has indicated a dye content of 7.09 µg/mg polymer

IV

**Inherent Viscosity:**  $0.472 \pm 0.019 \text{ dL/g}$  (calculated from kinematic viscosity at 2% w/v Acetone on Rheosense microVISC, n=3) at 25°C.

#### Structure of copolymers



Approved By: Amie Tyler Quality Manager