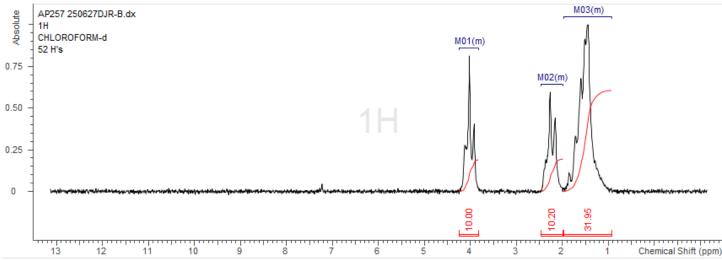
No. AP257

Certificate of Analysis



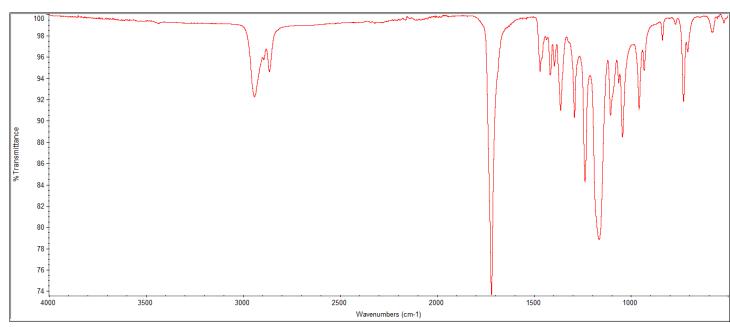
Product Name: Poly(caprolactone) acid endcap (Mn: 75,000-85,000 Da) (Lot#: 250627DJR-B)

H-NMR



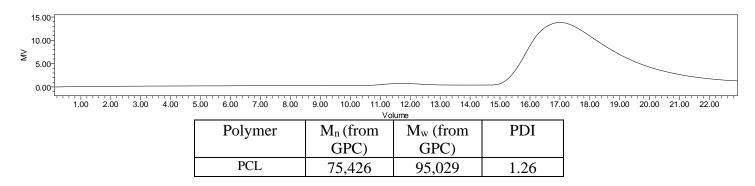
H-NMR Spectrum of copolymers in CDC13 (NMReady-60e, Nanalysis 60 MHz) NMR of PCL copolymer

FTIR



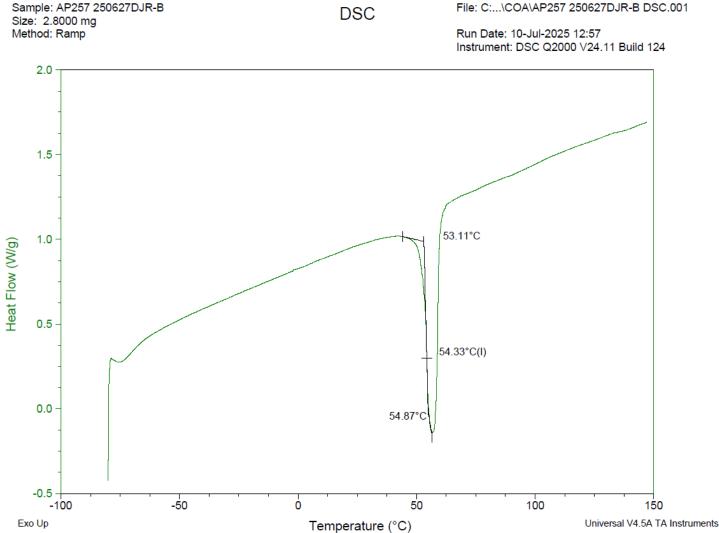
FTIR Analysis: Collected from IS5 ID7-ATR spectrometer (Thermo Scientific) and analyzed in transmission mode.

GPC-ES



GPC-ES Analysis Method: Waters Breeze 2 system with 1 ml/min THF flow across three GPC columns. Detection via refractive index, calibrated against polystyrene standards.

DSC



DSC Testing: 1-5 mg sample tested in crimped aluminum pan on a TA Instruments Model Q2000 with procedure equilibraion 100 °C, isothermal 5 minutes, equilibrate -80 °C, data on, ramp 10 °C/min to 150 °C. Tg = 54.33 °C

IV

Inherent Viscosity: 0.368 ± 0.043 dL/g (calculated from kinematic viscosity at 2% w/v Acetone on Rheosense microVISC, n=3) at 25°C.

Structure of polymer

Approved By: Amie Tyler Quality Manager