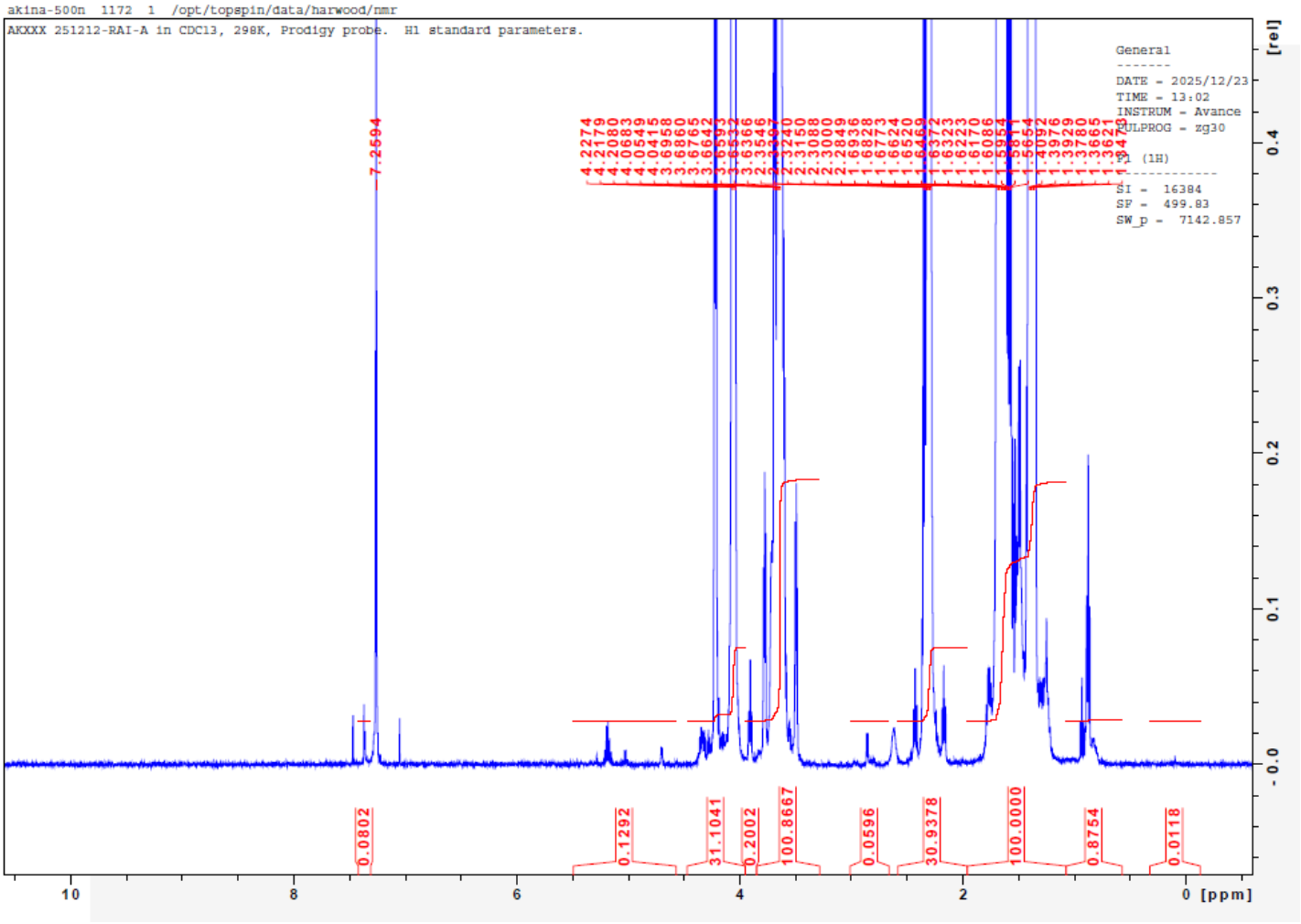
No. AK194 Certificate of Analysis

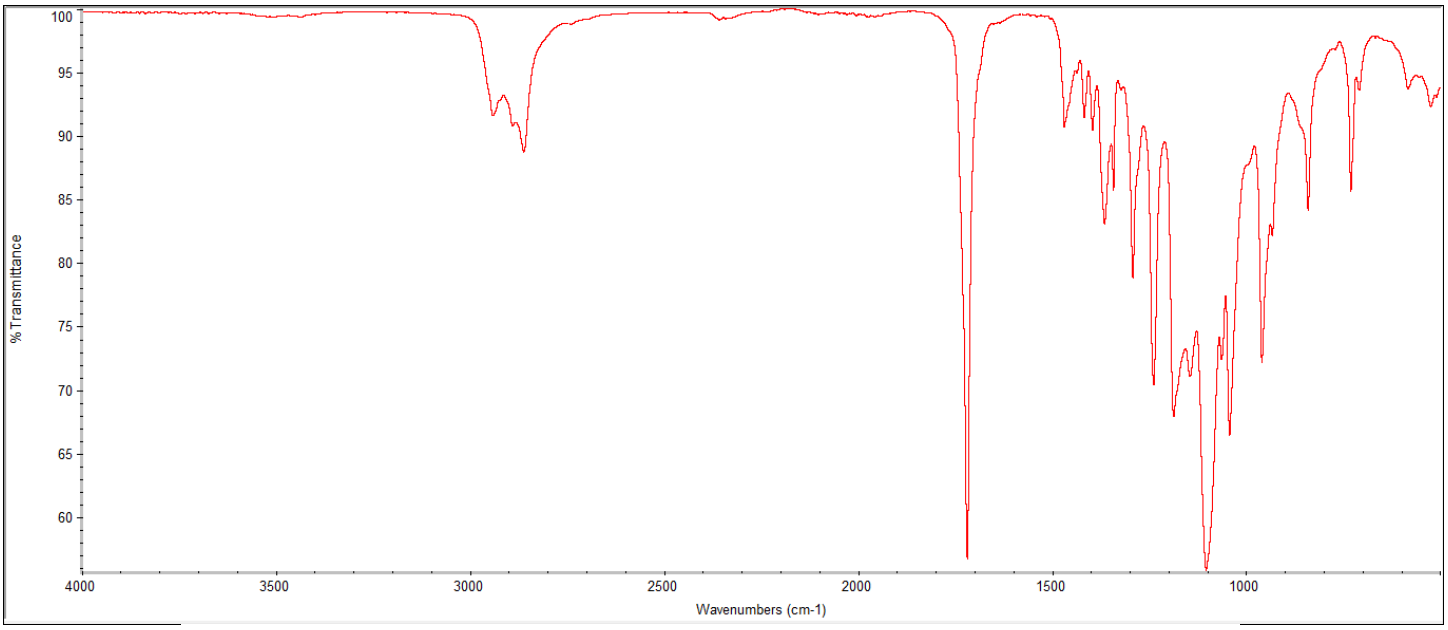
Product Name: Polycaprolactone-b-Poly(ethylene glycol)-b-Polycaprolactone (M_w ~1,500:1,500:1,500 Da) (Lot#: 251212RAI-A)

H-NMR



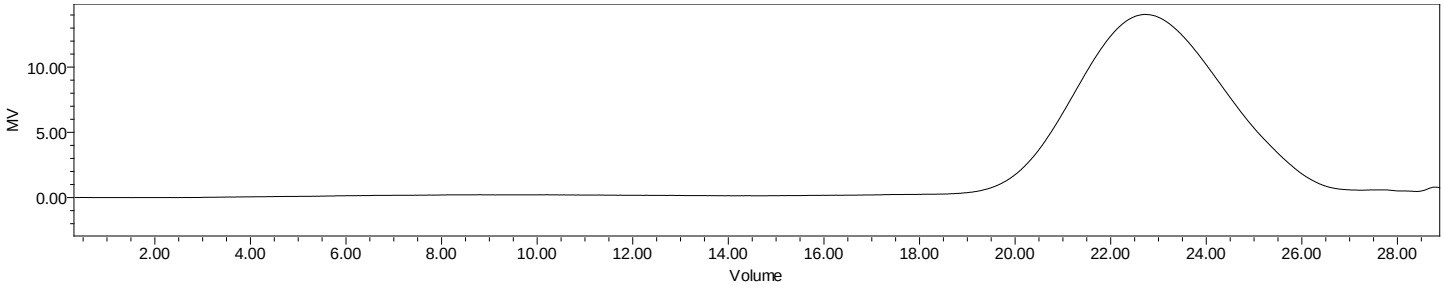
H-NMR Spectrum of copolymers in CDCl3 (Bruker ≥300 MHz, PINMRF) NMR of PCL-PEG-PCL copolymer: EG/CL =33*/20 (Mn EG/CL 1454*/2323 Da) *- from MFG data

FTIR



FTIR Analysis: Collected from IS5 ID7-ATR spectrometer (Thermo Scientific) and analyzed in transmission mode**.**

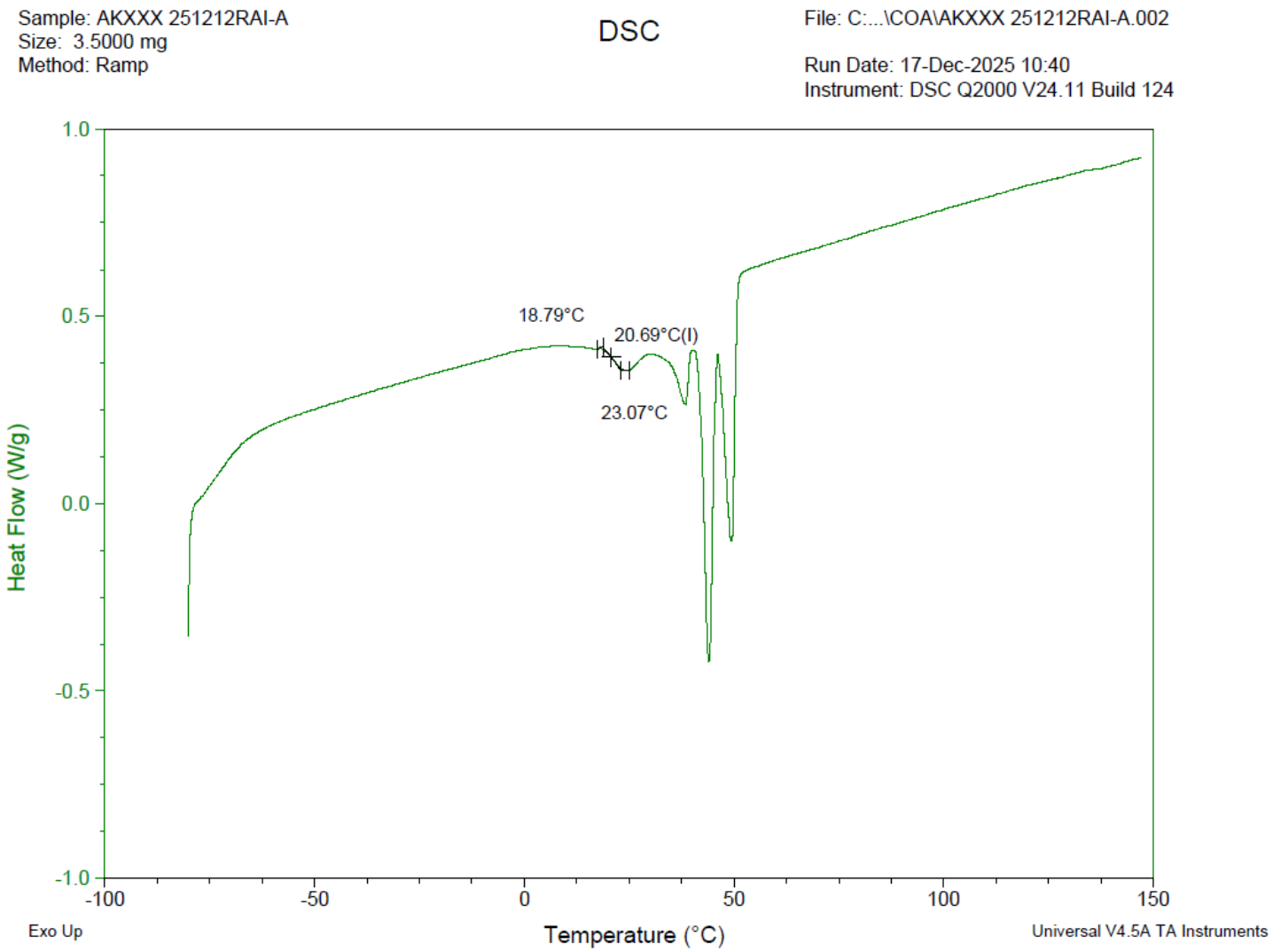
GPC-ES



Polymer	M_n (from GPC)	M_w (from GPC)	PDI
PCL-PEG-PCL	5766	8047	1.40
PEG-Precursor*	1472*		

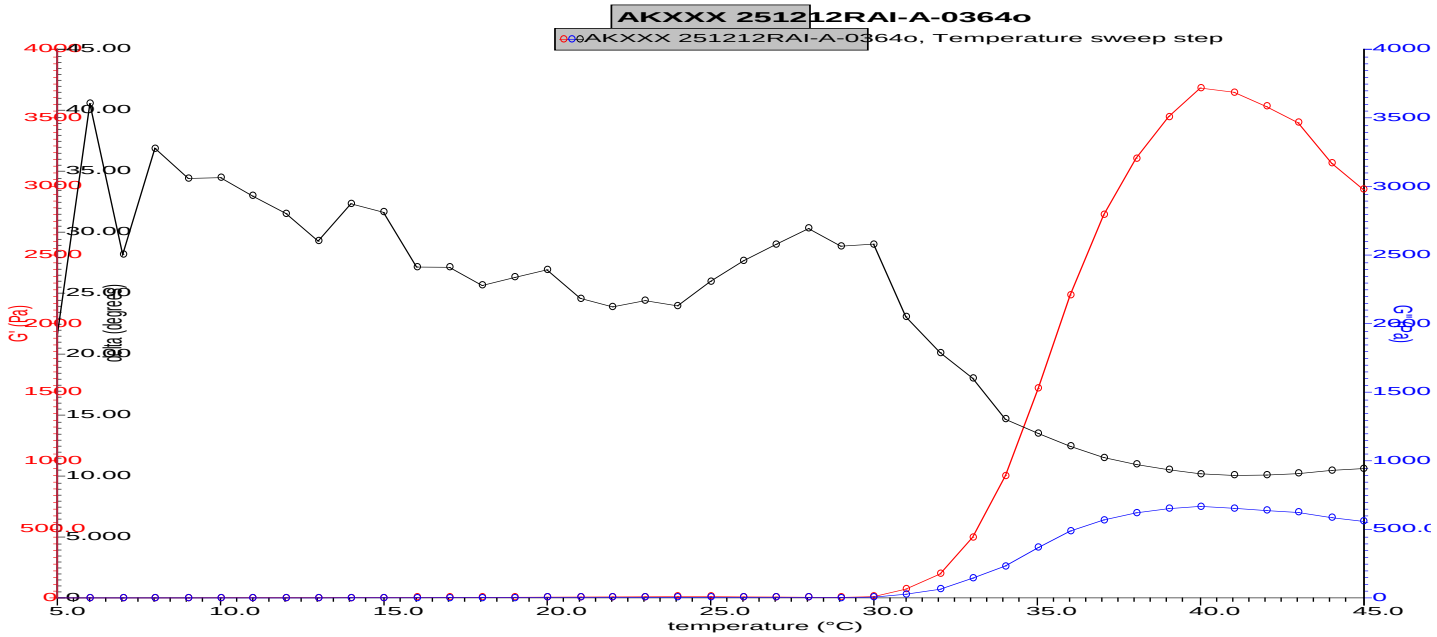
GPC-ES Analysis Method: Waters Breeze 2 system with 1 ml/min THF flow across three GPC columns. Detection via refractive index, calibrated against polystyrene standards. *- from MFG data

DSC



DSC Testing: 1-5 mg sample tested in crimped aluminum pan on a TA Instruments Model Q2000 with procedure equilibraion 100 °C, isothermal 5 minutes, equilibrate -80 °C, data on, ramp 10 °C/min to 150 °C. Tg = 20.69 °C

RHEOLOGY



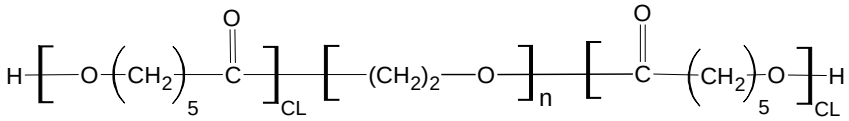
Rheology performed on AR2000 (TA instruments) with 60mm 2degree cone on 20% w/v polymer in deionized water dissolved over 5 days with stirring at 23°C. Viscosity of solution at 0.1 (sec^{-1}) and 5°C was measured (1 minute peak hold 5 second test intervals). Rheology performed by oscillating at constant 6.283 rad/s, 0.1% strain, in increments of 1°C ranging from 5-45°C with 1 minutes of temperature equilibration at each point.

Viscosity 20% w/v solution at 5°C	**0.2537 Pa/s**

IV

Inherent Viscosity: 0.123 ± 0.004 dL/g (calculated from kinematic viscosity at 2% w/v Acetone on Rheosense microVISC, n=3) at 25ºC.

Structure of copolymers



Approved By:
Amie Tyler
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