

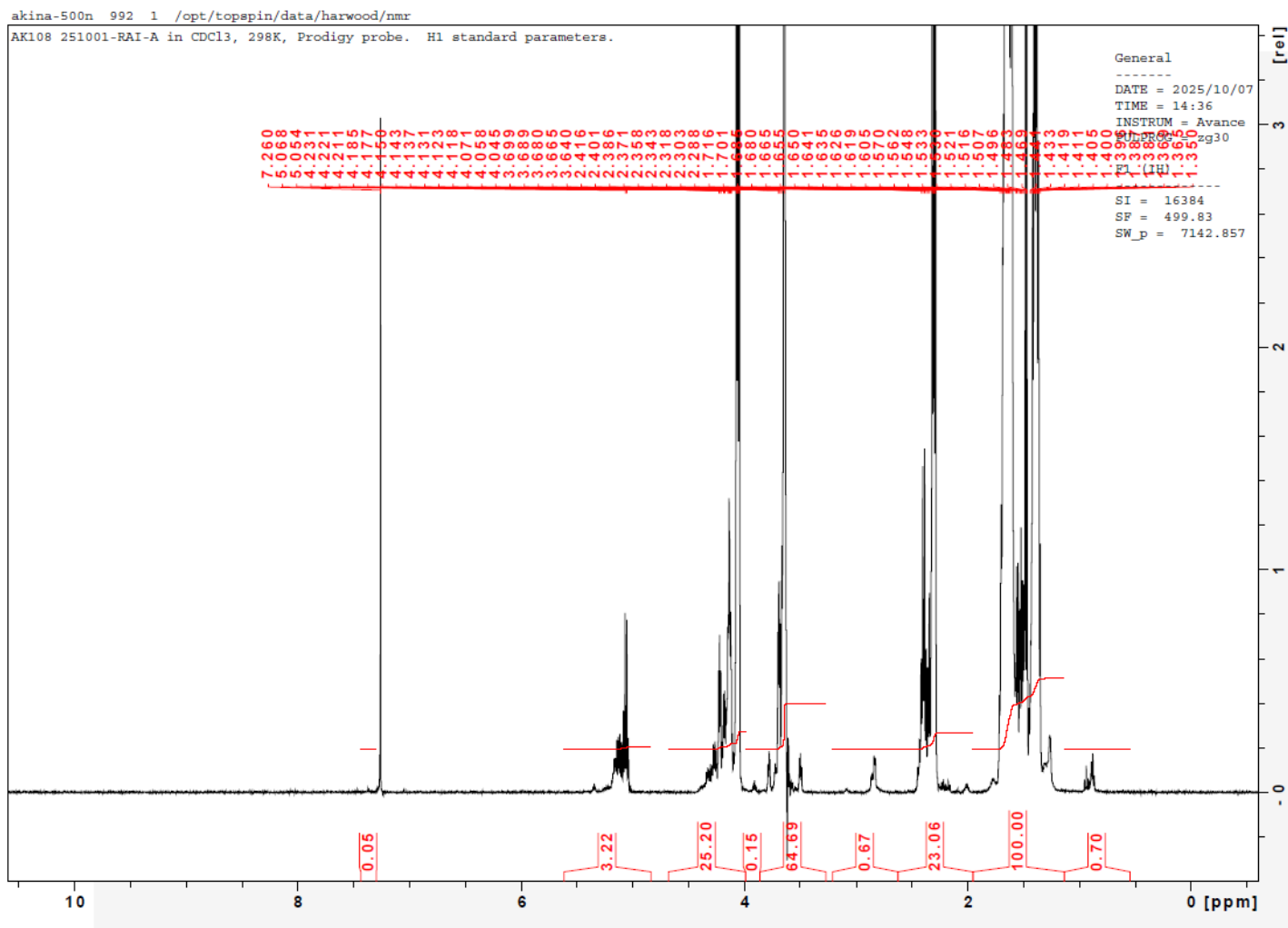
No. AK108

Certificate of Analysis

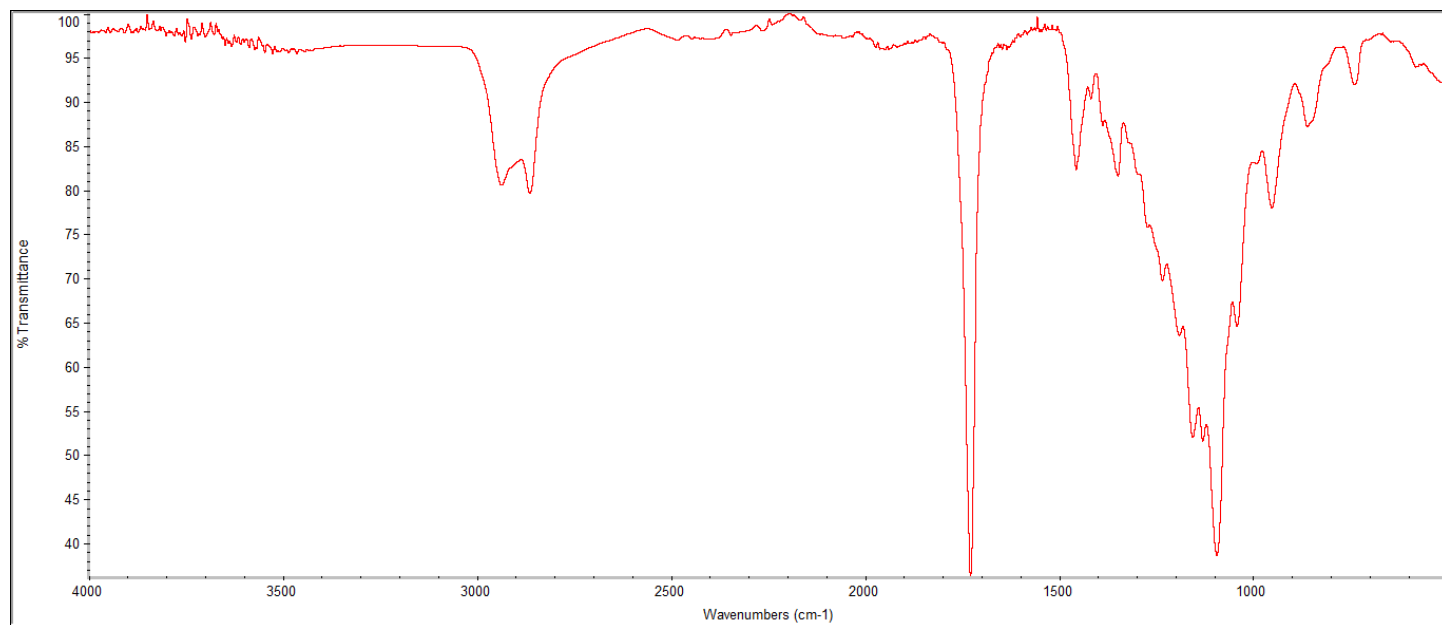


Product Name: Poly(lactide-co-caprolactone)-b-Poly(ethylene glycol)-b-Poly(lactide-co-caprolactone) (~1600-1500-1600 Da, 75:25 CL:LA) (Lot#: 251001RAI-A)

H-NMR

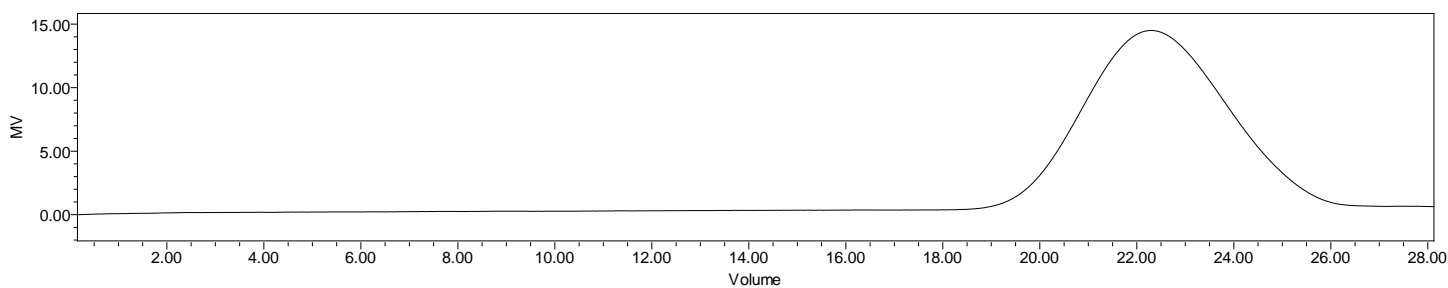


FTIR



FTIR Analysis: Collected from IS5 ID7-ATR spectrometer (Thermo Scientific) and analyzed in transmission mode.

GPC-ES



Polymer	M _n (from GPC)	M _w (from GPC)	PDI
PLCL-PEG-PLCL	7009	9501	1.36
PEG-Precursor*	M _n 1472*		

GPC-ES Analysis Method: Waters Breeze 2 system with 1 ml/min THF flow across three GPC columns. Detection via refractive index, calibrated against polystyrene standards. *- from MFG data

DSC

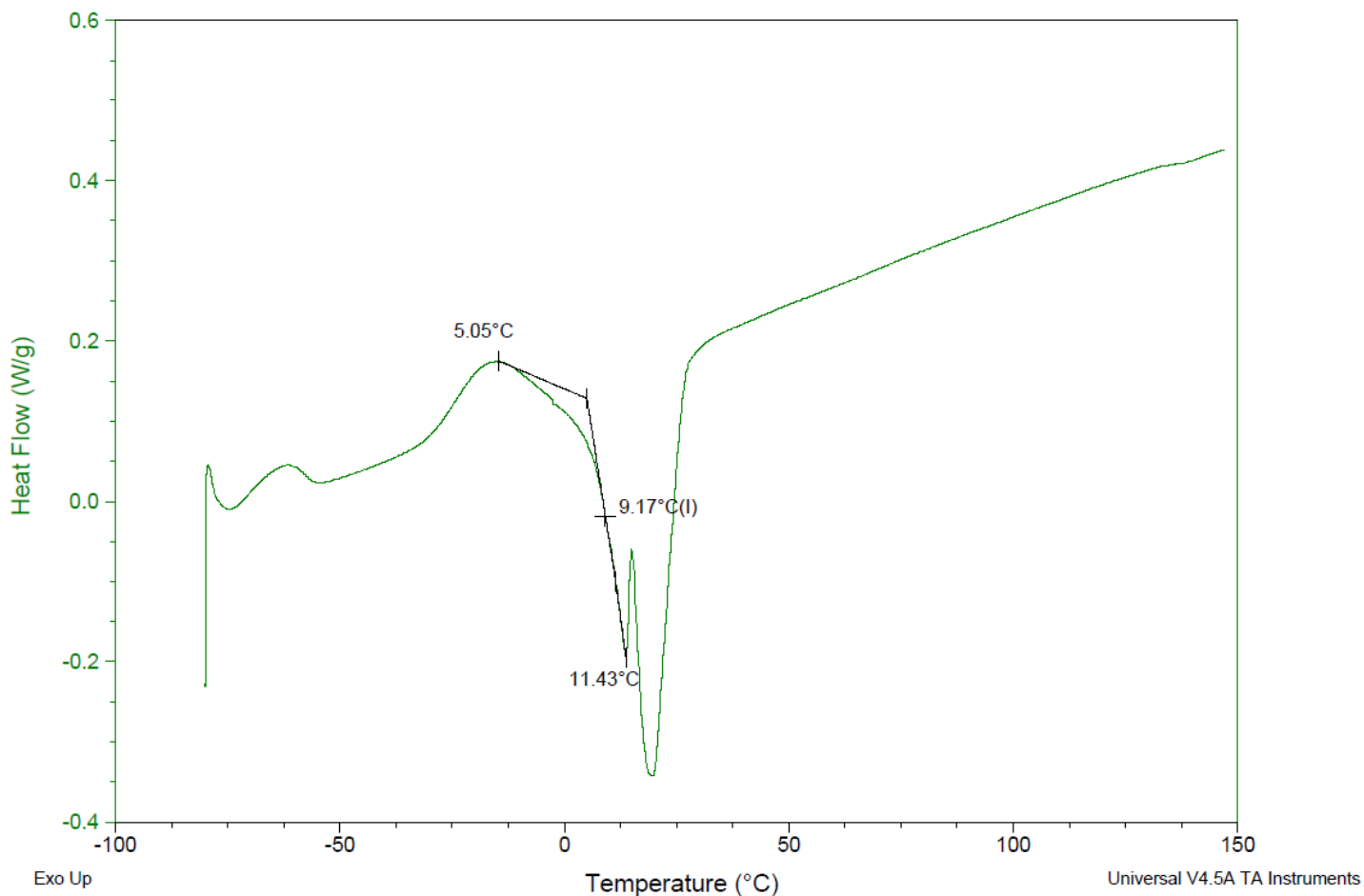
Sample: AK108 251001RAI-A
Size: 4.8000 mg
Method: Ramp

DSC

File: C:\...\COA\AK108 251001RAI-A.002

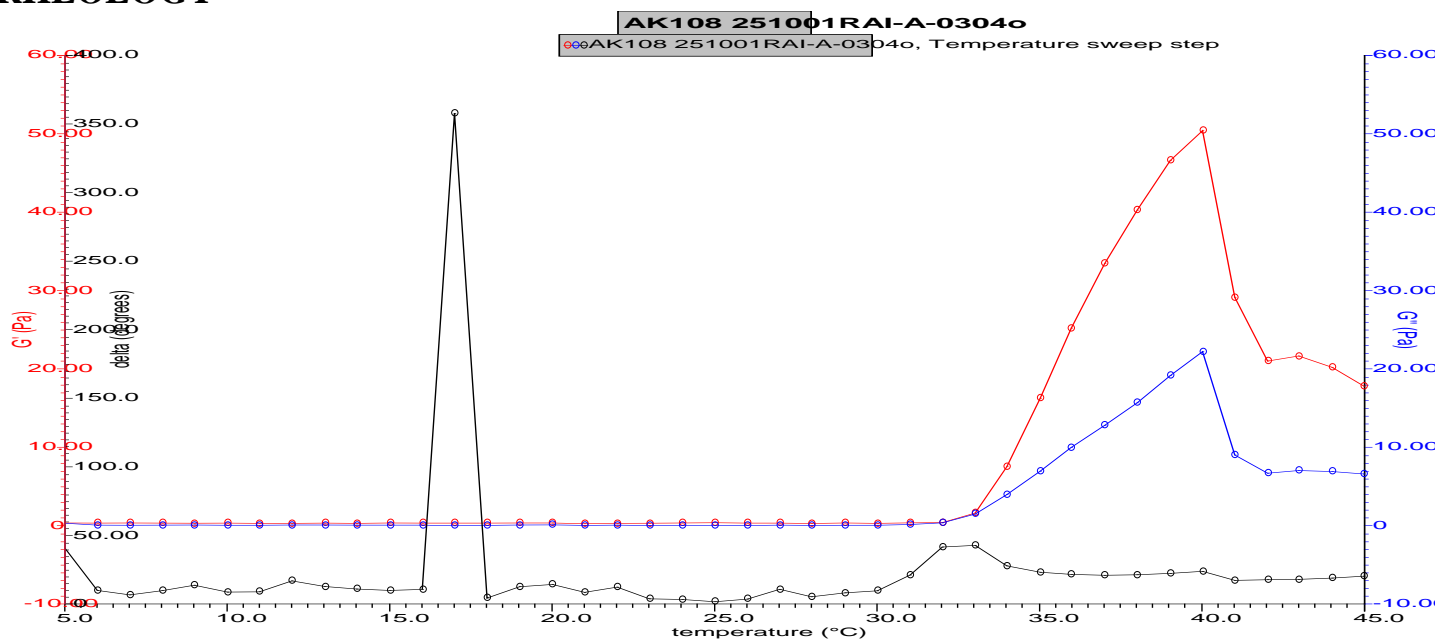
Run Date: 07-Oct-2025 12:56

Instrument: DSC Q2000 V24.11 Build 124



DSC Testing: 1-5 mg sample tested in crimped aluminum pan on a TA Instruments Model Q2000 with procedure equilibration 100 °C, isothermal 5 minutes, equilibrate -80 °C, data on, ramp 10 °C/min to 150 °C. Tg = 9.17 °C

RHEOLOGY



Rheology performed on AR2000 (TA instruments) with 60mm 2degree cone on 20% w/v polymer in water dissolved over 3 days with stirring at 22°C. Viscosity of solution at 0.1 (sec⁻¹) and 5°C was measured (1 minute peak hold 5 second test intervals). Rheology performed by oscillating at constant 6.283 rad/s, 0.1% strain, in increments of 1°C ranging from 5-45°C with 1 minutes of temperature equilibration at each point.

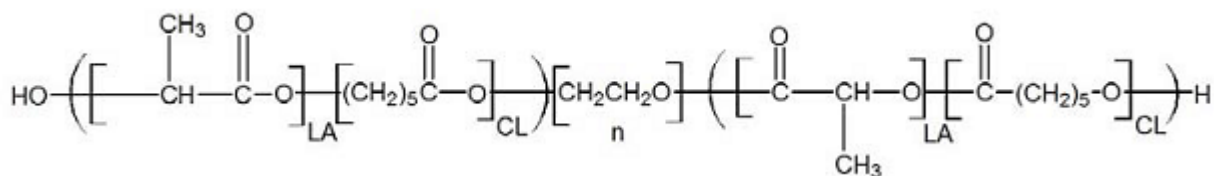
Viscosity 20% w/v solution at 5°C

0.05036
Pa/s

IV

Inherent Viscosity: 0.105 ± .014 dL/g (calculated from kinematic viscosity at 2% w/v Acetone on Rheosense microVISC, n=3) at 25°C.

Structure of copolymers



Approved By:
Amie Tyler
Quality Manager