

Polymer		poly(lactide-co-glycolide) (PLGA)	poly(ethylene glycol)-b-poly(lactide-co-glycolide) (PEG-PLGA)	poly(D,L-Lactide) (PDLA)	poly(D,L-Lactide) (PLA)	poly(L-Lactide) (PLLA)	poly(ethylene glycol)-b-poly(L-Lactide) (PEG-PLLA)	poly(caprolactone) (PCL)	poly(ethylene glycol)-b-poly(caprolactone) (PEG-PCL)	poly(glycolide) (PGA)	poly(ethylene glycol)-b-Poly(ethylene imine) (PEG-PEI)	poly(delta-valerolactone) (PVL)	poly(ethylene glycol)-b-poly(delta-valerolactone) (PEG-PVL)	poly(N-isopropylacrylamide) (PNIPAM)	poly(ethylene glycol)-poly(5-benzyloxy-trimethylene carbonate) (PEG-P[5BZTMC])	KEY
1,3-Dioxolane	NT	NT	S	S	S	S	NT	NT	X	NT	NT	NT	NT	NT	S - fully soluble	
1,4-Dioxane	S	S	S	S	S	S	S	S	X	NT	S	S	NT	NT	P - partially soluble/Swells	
2-pyrrolidone	P	P	S	S	NT	NT	P	P	X	NT	P	P	NT	NT	1 - soluble after melting and rapidly quenching	
2-Ethoxyethyl acetate	S	S	S	S	P	P	X	X	X	NT	X	X	NT	NT	2 - reverse thermal soluble (more soluble at cold temperatures)	
Acetone	S	S	S	S	X	X	S	S	X	NT	S	S	NT	NT	3 - soluble if PEG block same size or larger than polyester	
Acetyl acetone	S	S	S	S	P	P	S	S	X	NT	S	S	NT	NT	4 - soluble if PEG block substantially larger than polyester	
Acetonitrile (ACN)	S	S	S	S	P	P	X	X	X	NT	X	X	NT	NT	X - insoluble	
Benzene	S	S	S	S	NT	NT	S	S	X	NT	S	S	NT	NT	NT - not tested	
Benzyl alcohol	P	P	P	P	X	X	S	S	X	NT	S	S	NT	NT	Note: PEG-(polyester): indicates generically any block configuration, triblock or diblock	
Benzyl benzoate	P	P	S	S	NT	NT	NT	NT	X	NT	NT	NT	NT	NT		
Chloroform	S	S	S	S	S	S	S	S	X	NT	S	S	NT	NT		
Diethylene glycol dimethyl ether	S	S	S	S	P	P	X	X	X	NT	X	X	NT	NT		
Diethylene glycol monoethyl ether acetate	S	S	S	S	P	P	X	X	X	NT	X	X	NT	NT		
Dimethyl sulfoxide (DMSO)	S	S	P	P	P	P	X	X	X	NT	X	X	NT	NT		
Dimethylformamide (DMF)	S	S	S	S	S	S	X	X	X	NT	X	X	NT	NT		
Ethyl acetate	S	S	S	S	X	X	P	P	X	NT	P	P	NT	NT		
Ethyl formate	S	S	S	S	P	P	S	S	X	NT	S	S	NT	NT		
Furan	NT	NT	S	S	S	S	S	S	X	NT	S	S	NT	NT		
Isoamyl alcohol	NT	NT	S	S	S	S	NT	NT	X	NT	NT	NT	NT	NT		
Methanol	X	X	X	X	X	X	X	X	X	NT	X	X	NT	NT		
Methyl acetate	S	S	S	S	P	P	S	S	X	NT	S	S	NT	NT		
Methyl ethyl ketone	NT	NT	S	S	S	S	P	P	X	NT	P	P	NT	NT		
Methyl formate	S	S	S	S	P	P	S	S	X	NT	S	S	NT	NT		
dichloromethane (DCM)	S	S	S	S	S	S	S	S	X	X	S	S	S	S		
N-Methylpyrrolidone (NMP)	S	S	S	S	P	P	P	P	X	NT	P	P	NT	NT		
N,N-Dimethylacetamide	P	P	S	S	P	P	S	S	X	NT	S	S	NT	NT		
N,N-Dimethylaniline	X	X	S	S	X	X	S	S	X	NT	S	S	NT	NT		
Polyethylene Glycol 400	P	P	S	S	X	X	X	X	X	NT	X	X	NT	NT		
Tetrahydrofuran (THF)	P	P	S	S	X	X	S	S	X	NT	S	S	NT	NT		
Toluene	X	X	P	P	P	P	S	S	X	NT	S	S	NT	NT		
Triacetin	S	S	S	S	NT	NT	NT	NT	X	NT	NT	NT	NT	NT		
Tri(ethylene glycol) monomethyl ether	S	S	S	S	P	P	X	X	X	NT	X	X	NT	NT		
Xylene	NT	NT	S	S	S	S	P	P	X	NT	P	P	NT	NT		
Hexafluoroisopropanol	S	S	S	S	S	S	S	S	1	NT	S	S	NT	NT		
Water	0	2,3	X	2,3	X	4	X	2,3	X	S	X	2,3	2	NT		

The data shown here is for informational purposes only. Akina makes no guarantees as to the accuracy of this chart. Not all polymer configurations have been tested.